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**Sheet 2 of the certificate**  
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## Electromagnetic driving unit for a loudspeaker assembly

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(76)

The invention relates to an electromagnetic driving unit, particularly meant for application into a loudspeaker assembly, which driving unit includes a magnet part and a driving coil part for magnetic co-operation with the magnet part, the coil part being translatable along a translation axis with respect to the magnet part, the magnet part including  
5 two permanent magnets and an intermediate magnetic pole element which is sandwiched between the permanent magnets, considered along the translation axis of the coil part, the intermediate magnetic pole element having a pole face which is magnetically directed to the coil part.

The invention further relates to a loudspeaker assembly provided with a frame,  
10 a diaphragm and a driving unit of the above-described type.

JP-A 2001 78293 discloses a plane loudspeaker assembly of the repulsion magnetic circuit type, which is provided with an electromagnetic driving unit consisting of a magnetic device and a voice coil surrounding the magnetic device with clearance. The magnetic device is composed of two oppositely magnetized permanent magnets placed  
15 above each other and a magnetic plate placed in-between these magnets. The voice coil is placed opposite to an outer circumferential part of the magnetic plate. The loudspeaker has a flat diaphragm extending from the voice coil to a frame. The diaphragm is at an inner edge adhered to the voice coil and at an outer edge fixed to the frame via a suspension means.

A favorable aspect of the known loudspeaker is its small height. However, the  
20 driving unit of the known loudspeaker suffers from a relatively low efficiency owing to the relatively long flux paths associated with the applied magnetic device, or in other words owing to a relatively high magnetic reluctance of the magnetic device. Due to this disadvantage the known loudspeaker has only a limited range of application.

It is an object of the invention to improve the efficiency of the electromagnetic  
25 driving unit of the type described in the preamble.

This object is achieved by the driving unit according to the invention which driving unit includes a magnet part and a coil part which is capable of magnetically co-operating with the magnet part, the coil part being translatable along a translation axis with respect to the magnet part, the magnet part including two permanent magnets and an

intermediate magnetic pole element which is sandwiched between the permanent magnets, considered along the translation axis of the coil part, the intermediate magnetic pole element having a pole face which is magnetically directed to an inner face of the coil part, wherein the magnet part further includes two external magnetic pole elements, the permanent magnets  
5 and the intermediate magnetic pole element being sandwiched between the external magnetic pole elements, which have pole faces which are magnetically directed to an outer face of the coil part.

Due to the presence of the two external magnetic pole elements the magnetic flux paths outside the magnet part can be made relatively short and less flux strays than is the  
10 case in the above described prior art loudspeaker. In other words more flux can be transmitted from the permanent magnets to the coil part, resulting in a lower magnetic reluctance and thus in a higher efficiency. For the sake of clarity it is to be noted that the coil part includes a coil, which is often referred to as voice coil.

In an embodiment of the driving unit according to the invention the coil part is  
15 situated between the two magnetic pole elements. By this measure the flux density at the coil part is further increased and thus the efficiency further improved.

In a practical embodiment of the driving unit according to the invention the coil part includes a cylindrical coil having a coil axis which extends parallel to the translation axis of the coil part or which coincides with the translation axis of the coil part.

20 In a further practical embodiment the driving unit according to the invention the two permanent magnets are magnetized in directions parallel to the translation axis of the coil part, the magnetization direction of the one magnet being opposite to the magnetization direction of the other magnet.

In another embodiment the pole elements, i.e. the intermediate magnetic pole  
25 element and the external pole elements, are made of a soft-magnetic material. Preferably a ferromagnetic material.

A attractive embodiment of the driving unit according to the invention is characterized in that the pole faces of the external magnetic pole elements are formed by edge portions which are inclined towards the coil part, particularly towards the coil. In this  
30 embodiment the flux path outside the magnet part are further shortened and the flux density at the coil is further increased.

A measure still further improving the driving unit according to the invention implies that the radial dimension of the pole face of the intermediate magnetic pole element increases from the permanent magnets towards a central part of the intermediate magnetic

pole element, considered along the translation axis of the coil part. In this context, the pole face of the intermediate magnetic pole element may be a substantially convex surface.

A further object of the invention is to provide a loudspeaker system having a broad field of application.

5           This object is achieved by the loudspeaker assembly according to the invention, which is provided with a frame, a diaphragm and an electromagnetic driving unit including a magnet part and a driving coil part which is capable of magnetically co-operating with the magnet part, the coil part being translatable along a translation axis with respect to the magnet part, the magnet part including two permanent magnets and an intermediate  
10   magnetic pole element which is sandwiched between the permanent magnets, considered along the translation axis of the coil part, the intermediate magnetic pole element having a pole face which is magnetically directed to an inner face of the coil part, wherein the magnet part further includes two external magnetic pole elements, the permanent magnets and the intermediate magnetic pole element being sandwiched between the external magnetic pole  
15   elements, which have pole faces which are magnetically directed to an outer face of the coil part. It has been proven that due to the applied driving unit both the maximum driving force and the -3dB value of the driving force are increased in the loudspeaker assembly according to the invention with respect to the prior art device. As known, the -3dB value of the driving force is the characteristic value for the linearity of the driving unit. The above-mentioned  
20   features and the above-described effects offer the possibility to build a high power loudspeaker assembly which is flat and light weight. Such an assembly is suitable for building-in into shallow housings, particularly in the automotive area, where, apart from the confined available built-in space, the weight plays an important role.

          In a practical embodiment of the loudspeaker assembly according to the  
25   invention the diaphragm is fixed to the coil part in an area extending between the two external magnetic pole elements. Preferably, the diaphragm extends from the coil part in a substantially radial direction with respect to the translation axis of the coil part.

          It is to be noted that the driving unit according to the invention, although meant for use in a loudspeaker assembly, may be used in other applications. For this reason  
30   the invention also relates to an electromagnetic driving unit suitable for a broad field of application and having the same features as defined in the set of Claims.

          With reference to the Claims, it is to be noted that various characteristic features as defined in the set of Claims may occur in combination.

The above-mentioned and other aspects of the invention are apparent from and will be elucidated, by way of non-limitative example, with reference to the embodiments described hereinafter.

In the drawings:

5           Figure 1 is a longitudinal sectional view schematically showing an embodiment of the driving unit according to the invention;

          Figure 2 is a diagram relating to the embodiment described in Figure 1 showing the driving force of the driving unit as function of the position of the coil part of the driving unit;

10           Figure 3 is a longitudinal sectional view schematically showing a driving unit not having two external magnetic pole elements;

          Figure 4 is a diagram similar to the diagram of Figure 2, but relating to the driving unit disclosed in Figure 3; and

15           Figure 5 is a longitudinal sectional view schematically showing an embodiment of the loudspeaker assembly according to the invention.

          The electromagnetic driving unit in accordance with the invention depicted in Figure 1 comprises a magnet part 1 and a coil part 21. The magnet part 1 includes two  
20 permanent magnets 11 and 12 made of a hard-magnetic material, such as NdFeB, and being oppositely magnetized as indicated in the drawing by the letters S (south pole) and N (north pole). The magnets 11 and 12 may be cylindrical bodies. The magnet part 1 further includes an intermediate magnetic pole element 13 made of a ferromagnetic material, such as low carbon steel, soft iron, and being positioned between and in contact with the magnets 11 and  
25 12. The intermediate element 13 may be a round body. Furthermore the magnet part 1 includes two external magnetic pole elements 14 and 15 made of a ferromagnetic material, such as low carbon steel, soft iron, which external pole elements 14 and 15 are arranged in such a way that the assembly of the magnets 11 and 12 and the intermediate pole element 13 is sandwiched between both external elements 14 and 15. The external elements 14 and 15  
30 may be disc-shaped bodies.

          The coil part 21, which extends around the intermediate element 13, is movably supported to be translatable along a translation axis 23. In this example the coil part 21 is attached to a diaphragm 31 which is movably suspended in a frame of a loudspeaker

assembly, but other supporting or bearing devices, which may be known per se, are possible for supporting, including bearing, the coil part 21.

The coil part 21 includes in this example a cylindrical coil of which the coil axis coincides with the translation axis 23. The intermediate magnetic pole element 13 has a pole face 113 which is directed to an inner face 21a of the coil part 21 and which in this example has a radial dimension that increases from the magnets 11 and 12 towards a central part 113b of the pole face, viewed along the translation axis 23. The two external magnetic pole elements 14 and 15 have each a pole face 114, 115, respectively, an outer pole face 21b of directed to the coil part 21. The pole faces 114 and 115 are formed by edge portions 14a and 15a, respectively, which incline towards the coil part 21. Due to the external pole element the arrangement of the coil extends in an area having a magnetic flux density - see flux lines B in the drawings -, which is high with respect to the flux densities in corresponding areas of known devices. During use of the driving unit in accordance with the invention, the coil of the coil part 2 is electrically connected with a current source.

When a current is flowing through the coil a driving force, diagrammatically indicated by the letter F in the drawings, is generated in one of the translation directions due to magnetical co-operation between the coil part 21 and the magnet part 1.

The diagram of Figure 2 shows the driving force F generated by the driving unit depicted in Figure 1 during energizing as function of the position of the coil part 21 with respect to the magnetic part 1. The driving force F is indicated in Newton (N) along the horizontal axis. The position of the coil part about its mid-position, as depicted in Figure 1, is indicated in millimeter (mm), along the vertical axis. As can be derived from the diagram the driving force F has in this example a maximum value of 5,5 N and the displacement x of the coil part is  $2 \times 6,5 \text{ mm} = 13 \text{ mm}$  at the -3dB value (being  $0.707 \times$  maximum value).

In order to show the surprising effects of the driving unit in accordance with the invention a comparison will be made between the embodiment depicted in Figure 1 and the embodiment depicted in Figure 3.

The driving unit depicted in Figure 3 comprises a magnetic part 51 formed by two permanent magnets 61 and 62 identical to the magnets 11 and 12 of the embodiment of Figure 1, and an intermediate magnetic pole element 63 identical to the pole element 13 of the embodiment of Figure 1, the intermediate pole element 63 being sandwiched by both magnets 61 and 62. The driving unit further comprises a coil part 71 identical to the coil part 21 of the embodiment of Figure 1 and meant for magnetical co-operation with the magnetic part 51. The coil part 21 is translatable with respect to the magnetic part 51 along its coil axis

73. The driving unit is mounted in a frame 80 made of aluminum and serving as mounting body and cooling body. The flux lines generated by the permanent magnets 61 and 62 are indicated by the letter H.

5 The diagram of Figure 4 shows the driving force  $F_R$  - generated by the driving unit depicted in Figure 3 when the coil of the coil part 71 is energized - as function of the position of the coil part 71 with respect to the magnetic part 51. The driving force  $F_R$  is indicated in Newton (N), along the horizontal axis. The position of the coil part, which corresponds to the displacement  $x_R$  of the coil part about its mid-position, as depicted in Figure 3, is indicated in millimeter (mm), along the vertical axis. As can be derived from the  
10 diagram the driving force  $F_R$  has a maximum value of 3,9 N. At the -3dB value the displacement  $x_R$  of the coil part is  $2 \times 5 = 10$  mm.

A comparison between the diagrams of the Figures 2 and 4 yields that the embodiment of Figure 1 generates during energizing the coil of the coil part a higher maximal mechanical force, i.e. the driving force, than the driving unit of Figure 3. The  
15 maximal driving force is about 40% higher. Moreover the embodiment of Figure 1 has an improved linearity of the driving force as function of the position of the coil part, as appears from the -3dB values. The linearity is about 30% higher. It is not improbable that both improvements are caused by the improved guidance of the magnetic flux due to the presence of the external magnetic pole elements in the driving unit in accordance with the invention, as  
20 all other essential aspects in both depicted driving units are the same. The external pole elements decrease the stray component of the magnetic flux so that more flux can be linked with the coil of the coil part.

The embodiment of the loudspeaker assembly in accordance with the invention shown in Figure 5 includes a frame or chassis 202, a diaphragm 31 and the  
25 electromagnetic driving unit shown in Figure 1. This driving unit, here indicated by 300, is attached to the frame 202. The frame 202 may be mounted to a wall 400 of a built-in space or of a loudspeaker box or enclosure. The diaphragm 31 is at its inner side fixed to the coil part 21 of the driving unit 300 and at its outer side connected to the frame 202 by means of a compliant mounting rim 206, e.g. an omega-shaped rim of a flexible material, such as  
30 polyurethane, rubber. In this embodiment the diaphragm 31 is suspended with respect to the frame 202 at a location elsewhere mid-way the coil part 21 and the rim 206 by means of a suspension device 310 of the kind disclosed in WO 99/66763 which patent application is herewith incorporated by reference. The device 310 comprises a set of blade springs 312 positioned around the translation axis 23. The blade spring 312 are each constructed as one



bent blade spring having two spring portions 312a and 312b. At one side the blade springs are fixedly connected to a stationary body, in this example the external element 14, and at the other side they are connected to the diaphragm 31. It is to be noted that instead of the suspension device 310 it is alternatively possible to use any other suitable suspension means, such as a conventional spider device, e.g. made of a corrugated textile fabric.

It is further to be noted that the diaphragm 31 which in this embodiment functions as a piston, may have any suitable shape. Instead of the shown structured diaphragm body an entirely flat diaphragm may be used for instance. The loudspeaker assembly shown in Figure 5 may be covered by a protection grille 314.

As already expressed in the foregoing other embodiments as depicted are possible; thus the invention is not limited to the embodiments disclosed herein by way of examples. The invention further relates to a loudspeaker unit comprising an enclosure with a loudspeaker assembly according to the invention.

## CLAIMS:

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1. An electromagnetic driving unit for a loudspeaker assembly, which driving unit includes a magnet part and a coil part which is capable of magnetically co-operating with the magnet part, the coil part being translatable along a translation axis with respect to the magnet part, the magnet part including two permanent magnets and an intermediate magnetic pole element which is sandwiched between the permanent magnets, considered along the translation axis of the coil part, the intermediate magnetic pole element having a pole face which is magnetically directed to an inner face of the coil part, wherein the magnet part further includes two external magnetic pole elements, the permanent magnets and the intermediate magnetic pole element being sandwiched between the external magnetic pole elements, which have pole faces which are magnetically directed to an outer face of the coil part.
2. Driving unit as claimed in Claim 1, wherein the coil part is situated between the two external magnetic pole elements.
3. Driving unit as claimed in Claim 1, wherein the coil part includes a cylindrical coil having a coil axis which extends parallel to the translation axis of the coil part or which coincides with the translation axis of the coil part.
4. Driving unit as claimed in Claim 1, wherein the two permanent magnets of the magnet part are magnetized in directions parallel to the translation axis of the coil part, the magnetization direction of the one magnet being opposite to the magnetization of the other magnet.
5. Driving unit as claimed in Claim 1, wherein the pole elements are made of a ferromagnetic material .
6. Driving unit as claimed in Claim 1, wherein the pole faces of the external magnetic pole elements are formed by edge portions inclining towards the coil part.

7. Driving unit as claimed in Claim 1, wherein the pole face of the intermediate magnetic pole element has a radial dimension which increases from the permanent magnets towards a central part of the pole face, considered along the translation axis of the coil part.

5

8. Driving unit as claimed in Claim 1, wherein the pole face of the intermediate magnetic pole element is a substantially convex surface.

9. Loudspeaker assembly provided with a frame, a diaphragm and the electromagnetic driving unit as claimed in any one of the preceding Claims, wherein the diaphragm is attached to the coil part of the driving unit and is flexibly connected to the frame.

10

10. Loudspeaker assembly as claimed in Claim 9, wherein the diaphragm is fixed to the coil part in an area extending between the two external magnetic pole elements.

15

11. Loudspeaker assembly as claimed in Claim 9, wherein the diaphragm extends from the coil part in a substantially radial direction with respect to the translation axis of the coil part.

20

12. Loudspeaker unit comprising an enclosure with a loudspeaker assembly claimed in Claim 9, 10 or 11.

## ABSTRACT:

Electromagnetic driving unit for a loudspeaker assembly provided with a frame (202) and a diaphragm (31). The driving unit includes a magnet part and a coil part (21) for magnetically co-operation with the magnet part, the coil part being translatable along a translation axis with respect to the magnet part. The diaphragm (31) may extend from the coil part in a substantially radial direction with respect to the translation axis (23) of the coil part. The magnet part includes two permanent magnets (11, 12) and an intermediate magnetic pole element (13) which is sandwiched between the permanent magnets, considered along the translation axis of the coil part. In order to improve the efficiency of the driving unit the magnet part further includes two external magnetic pole elements (14, 13). The permanent magnets and the intermediate magnetic pole element are sandwiched between the external magnetic pole elements, all pole elements having pole faces which are magnetically directed to the coil part.

(Fig. 5)

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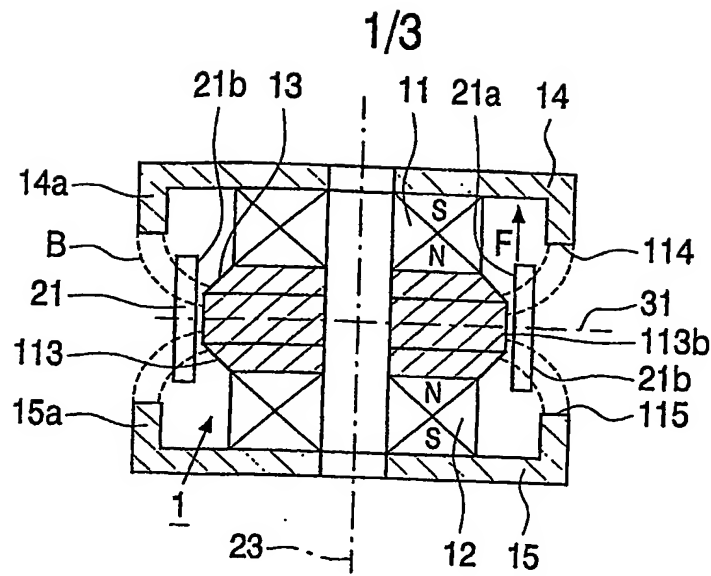


FIG. 1

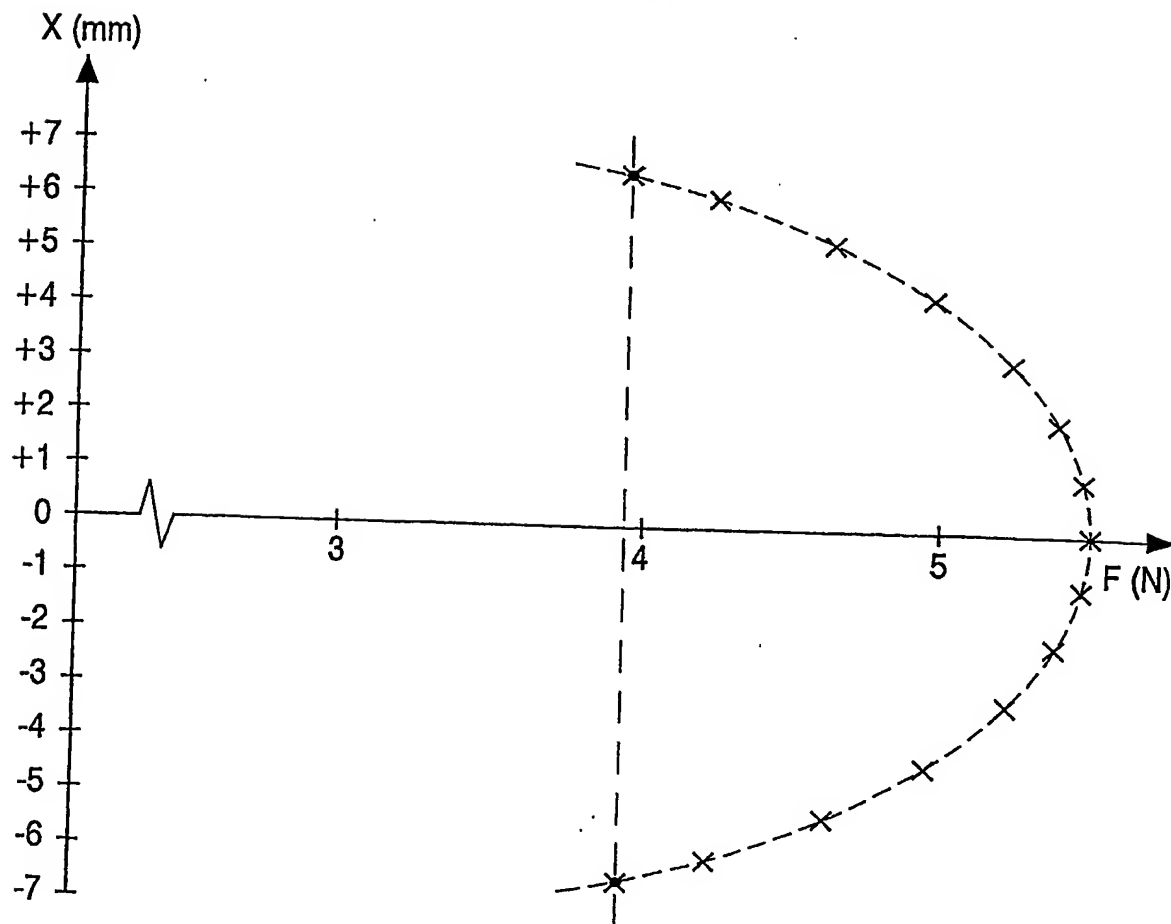


FIG. 2

2/3

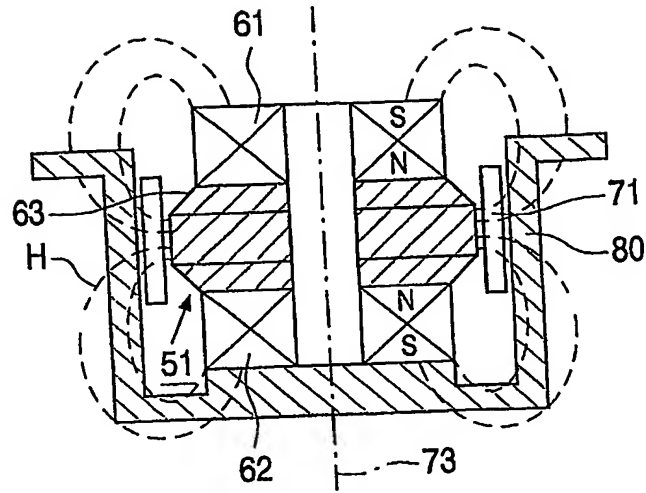


FIG. 3

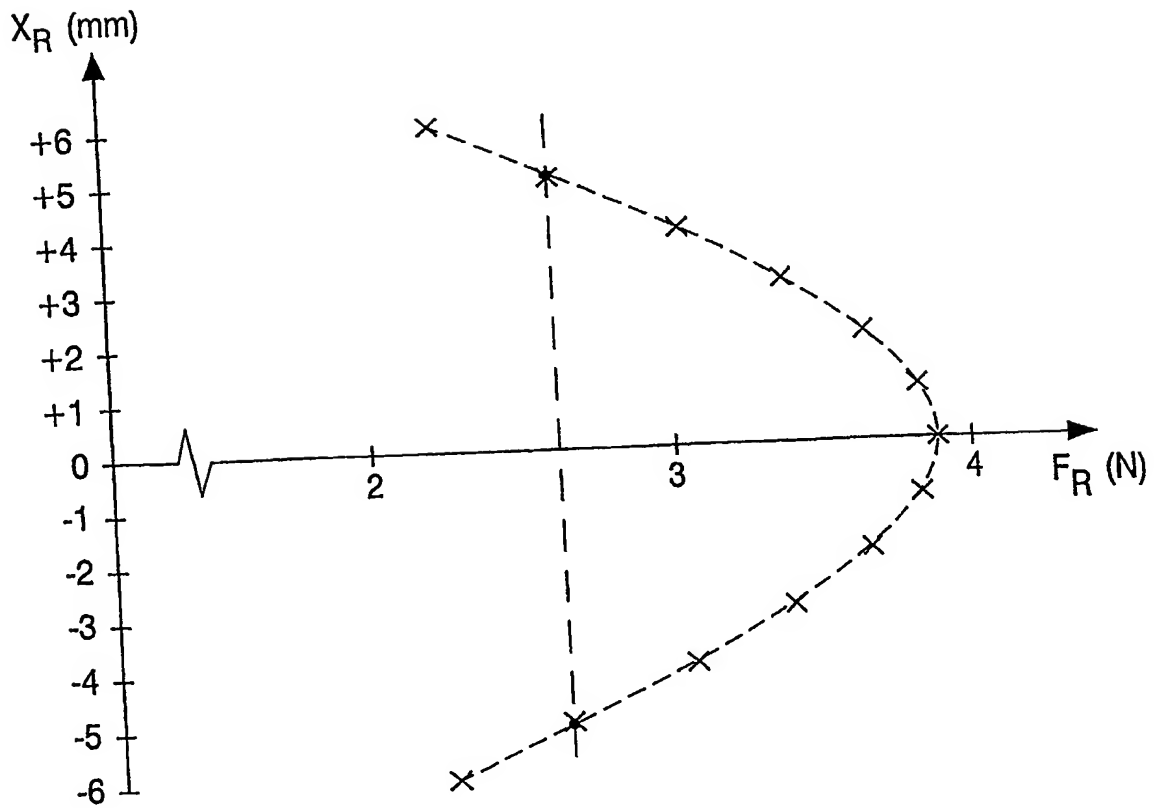


FIG. 4

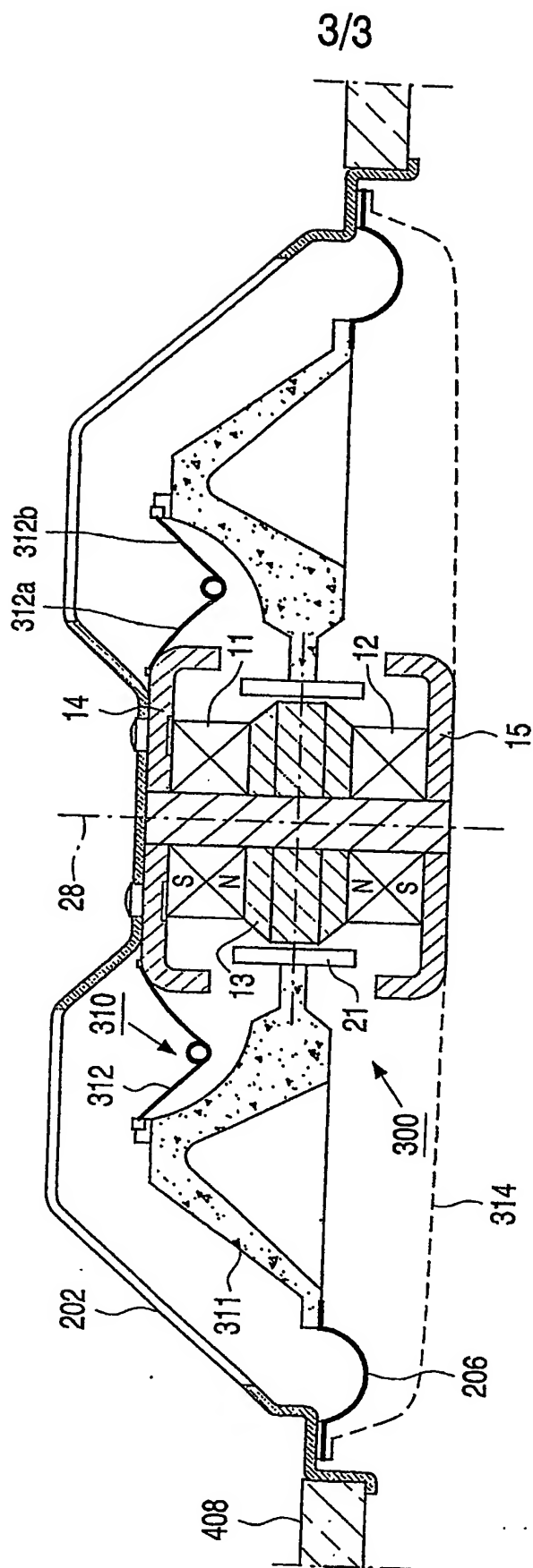


FIG. 5